



PRESS SHOP

A well-equipped and fully independent production pressing facility with the capability for both short run batches and high volume production.

The facility specialises in:

- Automotive component pressing
- Supplying whitegoods and general manufacturing sectors
- Deep drawing of steel, stainless steel, aluminium and copper
- Post press operations such as spot and projection welding, machining and assembly.

Pressing capabilities include single and double acting presses ranging from 60-700 tonnes, catering for dies up to 10 tonnes, with off-coil capability. Hofmann Engineering's broad range of presses allow production flexibility and responsiveness for urgent production requirements.



A RANGE OF PRESSED COMPONENTS



SOLAR PANEL FRAMES



AUTOMOTIVE COMPONENTS INCLUDING 4WD BULL BARS

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CAPABILITIES

DESIGN:

- Progressive and deep drawing press metal tooling.
- Jigs and fixtures.
- Turnkey projects.

MANUFACTURING:

- Press metal stamping.
- Duplex or triplex dies for small batch runs.
- Off coil stamping for large production runs.
- Deep drawing expertise in steel, stainless steel, aluminium and copper.
- Coil handling capacity up to 3 tonnes with feeders to 1m in width.

QUALITY:

- CMM Reporting
- PPAP Submissions (Pre Production Approval Process)
- ISO Accredited AS9100 and ISO9001

PRESS SPECIFICATIONS

VERSON - 700 TONNE

- Size of bed: 2,740mm x 1,370mm
- Shut height: 2,100mm single action

BRITISH CLEARING - 500 TONNE

- Size of bed: 2,400mm x 1,524mm
- Shut height: 1,016mm single action

DANLY - 500 TONNE

- Size of bed: 2,100mm x 1,524mm
- Shut height: 914mm single action

JIANGSU YANGLI - 500 TONNE

- Size of bed: 1,500mm x 1,000mm
- Shut height: 650mm single action



ABOVE: A range of materials: copper, aluminium and steel pressings.
LEFT: Smelter pot door covers with hinges & latches welded on.



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